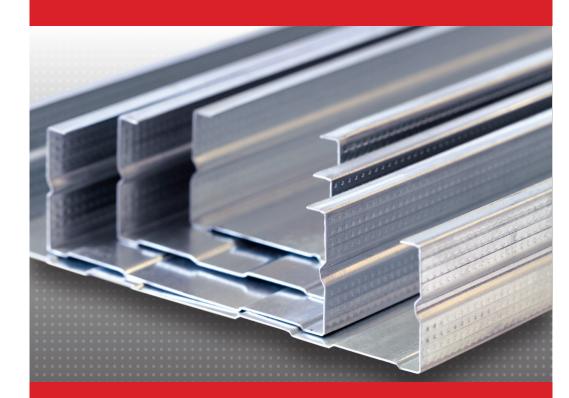
# INTERNAL FRAMING PROFILES



Ceiling Furring Sections
Dry-Wall Partitioning Sections
Angle Beads And Accessories





## About the

## Hadley Group

## Hadley Industries is one of Europe's leading manufacturers of cold rollformed sections and allied products

Operating from purpose built premises in the heart of the industrial West Midlands in the United Kingdom, the Hadley group of companies are dedicated to the provision of matchless standards of service, quality, innovation and technical expertise.

The integration of advanced research and development with in-house tool manufacture and construction of its own roll forming machines has earned Hadley Industries plc its reputation as a major force in Cold Rollforming technology

Components designed and engineered by companies within the Hadley Group are manufactured for use in all types of industry from agriculture through construction to automotive.

Advanced computer aided design technology is used in the development and production of a wide range

of products setting high standards of performance and reliability.

The Hadley Group has been established in the Middle East for over 20 years, operating from a purpose built factory in Jebel Ali, Dubai. It produces a comprehensive range of cold rolled formed sections for the construction industry including dry walling and ceiling sections, electrical cable management systems, PVC-u window reinforcement and structural steel framing.

We operate a Quality Management System which complies with the requirements of ISO 9001:2008



FM 553257

## **Our Mission Statement**

'We will exceed our customers expectations by working together profitably to improve quality and service through investment in people and technology'.

Shaping the future in metal.

## **Internal Framing Profiles Guide**

## **Material Specification:**

Pre-hot dipped galvanised to EN10143: 2006

European standard EN 10142:1990 Bending EN10346: 2009 Bending Profiling Quality (Z2). Z2 to customer specifications

ASTMA653/A653M-11

## Dry Wall Partitioning Performance Standards:

Dry wall partitioning conforms to the following performance standards:

BS 5234: 1992 Part 1 & 2 - Internal Non Load Bearing partitioning.

EN10162:2003 - Cold Rolled Steel Sections.

EN14195:2005 - Galvanised Steel Studs and Channels for stud and sheet partitions and linings using screw fixed plaster board.

This guide only provides details of the metal profile manufactured by Hadley Industries (Middle East) FZE

## Ceiling Furring Performance Standards:

Ceiling Furring system conforms to the following performance standards:

EN10143: 2006 - Continuously hot-dipped Zinc coated and alloy coated steel, wide strip, sheet, plate and slit wide strip.

EN10162:2003 - Cold Rolled Steel Sections.

ASTMC754-11 - Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

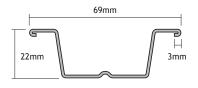


## **Ceiling furring sections**

Hadley Ceiling Furring Sections are suitable for most commercial, recreational and retail applications as well as residential developments. The sections offer a high performance support system for Gypsum board providing sound insulation and fire protection that can be used for new ceiling structures or to upgrade existing ceilings. Our ceiling furring sections are fully compatible with our stud and track partitioning sections.

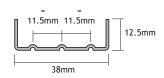
#### **Product Range / Dimensions**

#### **Furring Channel**



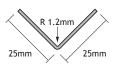
Product code: 4850PL

#### Main Channel



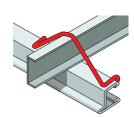
Product code: 2818PL

#### 25mm x25mm 90° Angle



Product code: 3266PI

#### Preformed Spring Clip



#### Construction

The Ceiling Furring construction comprises of a metal framework fixed with a Furring Section clip attached to the Primary support channel.

It is then supported by to a 25mm x 25mm perimeter angle and the entire framework suspended from the structural sofit using various hanging methods, see Fg. 1-3.

- 1. Rigid Angle
- 2. Galvanised Wire
- 3. Adjustable Hangers

The suspended ceiling provides a robust ceiling capable of accepting a degree of loading. The variable ceiling cavity can be used to route ducting and other types of services.

Perimeter Angle is fixed to the walls around the edge of a room providing support for the Ceiling Furring Channel. Primary Channel is suspended at a maximum of 1200mm centres using either one of the methods shown.

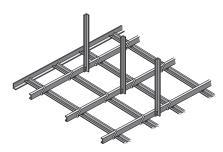
Fix the Furring Channels at right angles to the primary Channel at 450mm or 600mm centres using pre-formed clips.





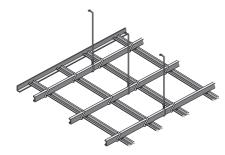
## **Ceiling Furring Sections**

## **Support Methods**



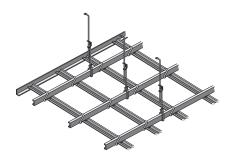
#### 1. Rigid Angle

This method of fixing utilises 25x25mm angle. Fixed to the main channel using 2 self tapping screws and connected to the ceiling area by the use of brackets screwed to the angle.



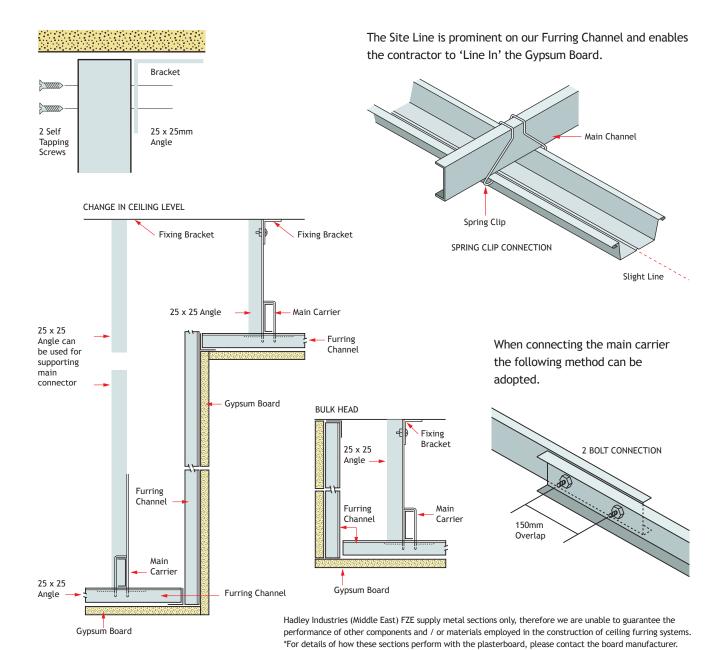
#### 2. Galvanised Wire

This method of fixing requires the wire to be fixed to the ceiling area by attaching the wire to hooks/bolts and then securing the wire to the main channel.



#### 3. Adjustable Hangers

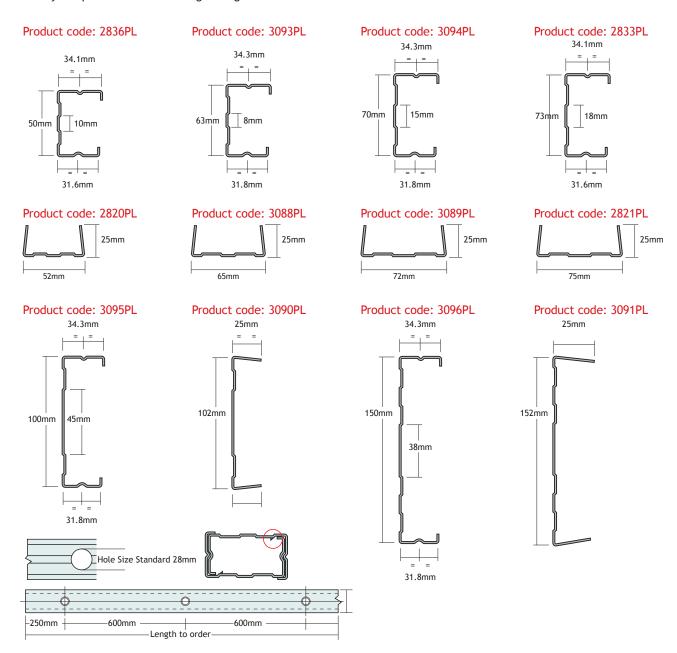
Adjustable Hangers may also be used as a method of fixing the Furring System, allowing adjustment where necessary to the framework.





## **Dry-wall partitioning sections**

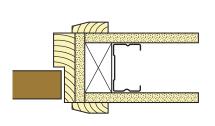
Hadley stud and track partitions are lightweight, non-loadbearing and quickly assembled on site. They provide cost effective partitions suitable for all types of commercial, recreational and industrial buildings as well as residential developments. The section also allows for the inclusion of services during construction. Our stud and track partitioning is fully compatible with our ceiling furring sections.

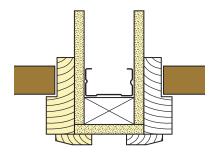


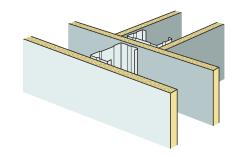
product	reference	area cm²	zxx cm²	zyy cm³	ixx cm⁴	iyy cm⁴	rxx cm	ryy cm
50mm Stud	2836PL	0.51	0.85	0.32	2.14	0.71	2.06	1.18
63mm Stud	3093PL	0.56	1.15	0.34	3.63	0.77	2.55	1.17
70mm Stud	3094PL	0.59	1.31	0.34	4.63	0.8	2.81	1.17
73mm Stud	2833PL	0.60	1.38	0.34	5.08	0.8	2.92	1.16
100mm Stud	3095PL	0.71	2.11	0.36	10.62	0.9	3.88	1.13
150mm Stud	3096PL	0.91	3.71	0.37	27.98	1.01	5.56	1.06

Hadley Industries (Middle East) FZE supply metal sections only, therefore we are unable to guarantee the performance of other components and / or materials employed in the construction of drywall partitioning. \*For details of how these sections perform with the plasterboard, please contact the board manufacturer.

## **Internal Framing Profiles Guide**







SINGLE DOOR APPLICATION

DOUBLE DOOR APPLICATION

JUNCTION DETAIL

## Fixing ceiling and floor track

Floor/Ceiling track must be securely fixed with a row of fixings, at 600mm max centres.

If the concrete or screeded floor is new, consideration should be given to the installation of damp proof membrane between the floor surface and the track section.

#### Marble and ceramic tiles

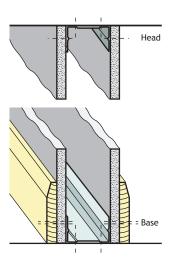
Marble/Ceramic tiles with a maximum weight of 32kg/m<sup>2</sup> may be applied using thin bed adhesive (usually 3mm thick), stud centres will normally require closing down.

#### Α

Electrical Conduits and pipes can be easily accommodated up to a maximum diameter of 25mm with the wall cavity.

#### В

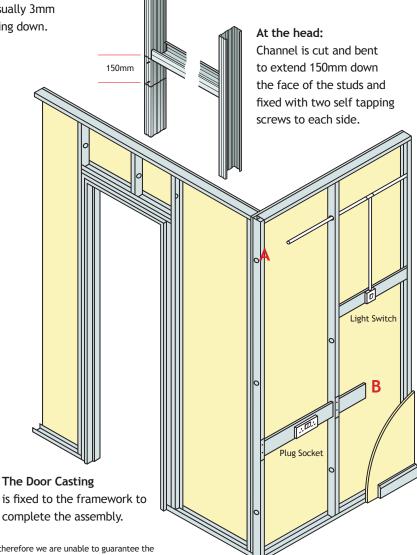
For heavy fixtures such as bathroom and sanitary fixings, additional support my be required



## **Door openings**

The designers should consider thickness tolerances of the partition types in relation to the proposed door frame detail. A standard door frame is formed by locating full height studs on each of the openings. The head is formed from a section of track fixed to studs on each side.

Where additional provision is required to support heavy doorsets, the studs can be sleeved with track section of appropriate gauge.

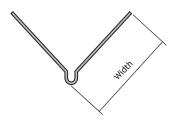


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## Angle beads and accessories

#### Corner bead

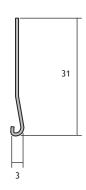


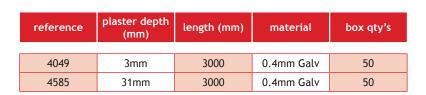


The Dry Wall Angle Bead is a general purpose interior corner plaster bead most commonly used over Gypsum plaster board. It provides a neat straight corner whilst protecting and reinforcing the plaster.

For Stainless Steel enquiries, email: hi@hadleygroup.ae

## Stop bead

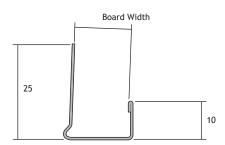




The Dry Wall Stop Bead is designed for thin / single coat plaster and it is used for the finishing, reinforcing and protection of interior plaster edges. For Stainless Steel enquiries, email: hi@hadleygroup.ae

## Angle beads and accessories

## **Board trim**



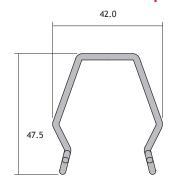
reference	board width (mm)	length (mm)	material	box qty's
4050	9.5mm	3000	0.4mm Galv	50
4051	12.5mm	3000	0.4mm Galv	50
4052	15mm	3000	0.4mm Galv	50

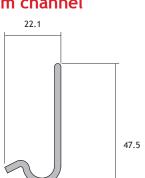


The Dry Wall Board Trim is designed for a protective single and protective coat plasterwork and used to protect and reinforce plaster edges.

For Stainless Steel enquiries, email: hi@hadleygroup.ae

## Wire connection clip for 38mm channel

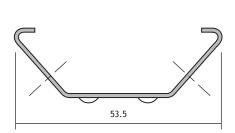


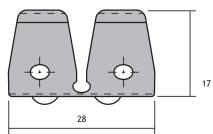


part number	weight per 100	material	box qty's
20206-A	4 KG	Galvanised Steel Wire to EN 10218-2	500



## 3mm double spring clip for use in adjustable hanging systems



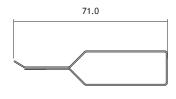


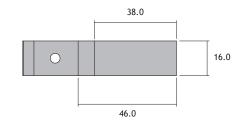
part number	weight per box	material	box qty's	finish
HDCV/3/B	5 KG	0.5mm Spring Steel	500	Black Phosphate to EN 12476
HDCV/3/S	5 KG	0.5mm Spring Steel	500	Galvanised Silver





## 3mm channel bracket





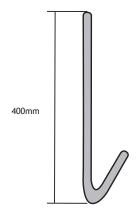
Part Number	Size (mm):	Weight per 100	material	box qty's
2973	12 x 38	5 KG	Galvanised Mild Steel	250



## ML75 - Adjustable bracket

Section Properties NOTE: GL2 For fixing stud to masonry - maximum stand off 75mm					
reference	description length (mm) material			box qty's	
ML-75	Adjustable Bracket	195mm	Galvanised Steel	100	

## Hangers



reference	length (mm)	material	box qty's
H-ROD/400	400	3mm Galv Steel Wire	100
H-ROD/500	500	3mm Galv Steel Wire	100
H-ROD/750	750	3mm Galv Steel Wire	100
H-ROD/1000	1000	3mm Galv Steel Wire	100



## Notes



P.O. Box 61322, Dubai, United Arab Emirates.

Telephone: +971-4-883 3811

Fax: +971-4-883 3973 E-mail: hi@hadleygroup.ae

## www.hadleygroup.com

If you need help or advice give us a call. We've a wealth of experience and are here to help!

The details in this brochure are based upon trade experience, however contractors may adopt their own methods of construction.

While every precaution has been taken to ensure accurate presentation of information, The Hadley Group cannot be held responsible for any errors or omissions. We also reserve the right to change specification without prior notice.